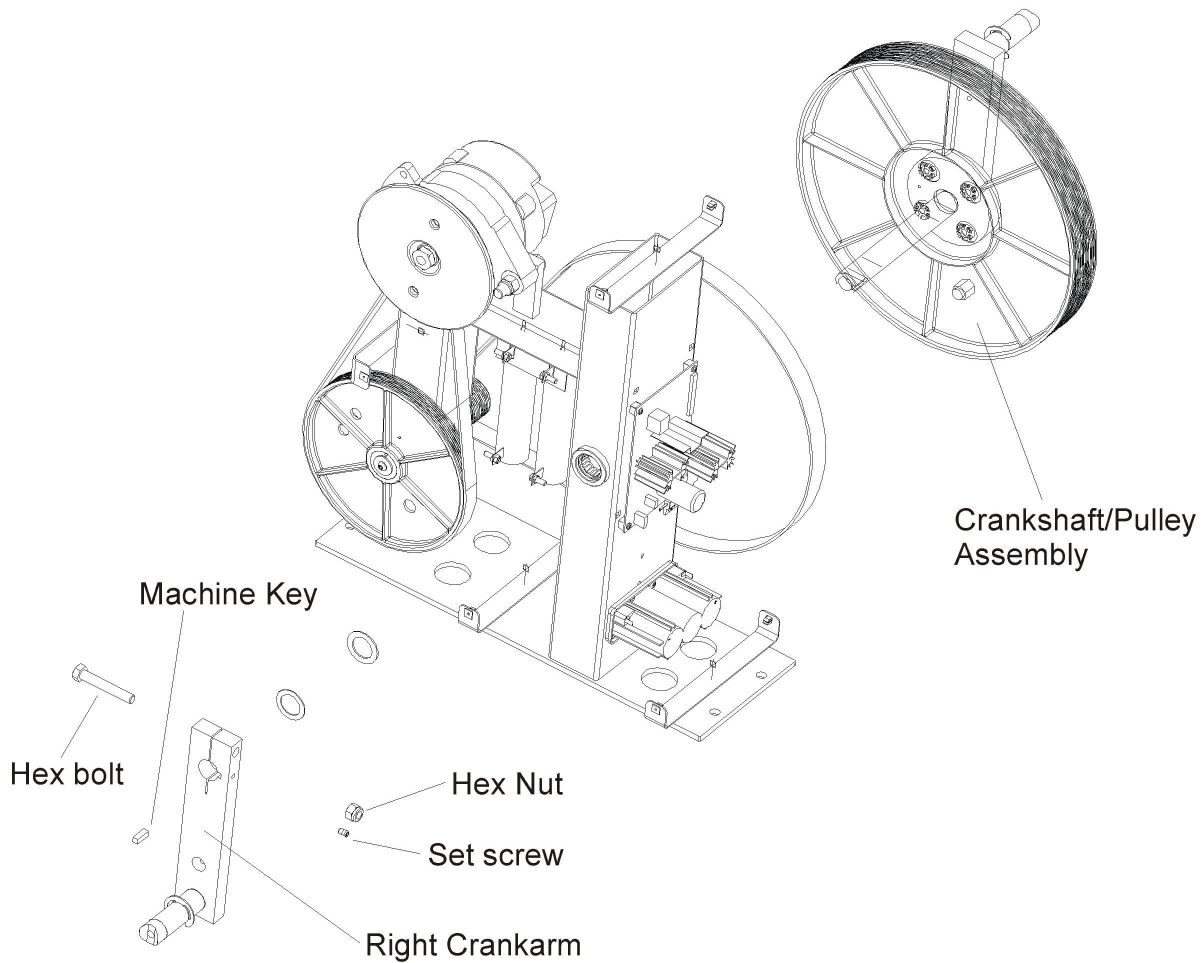


Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi How To... Replace the Right Crankarm

Special Service Tools Required: NONE



Remove the Main Shrouds. See "How To..." in this section.

2. Remove the Right Outer Link Cover. See "How To..." in this section.
3. Remove the Right Pedal Lever Assembly. See "How To..." in this section.
4. Remove the Right Crankarm Cover. See "How To..." in this section.
5. Loosen the Hex Bolt and Nut securing the Right Crankarm to the Crankshaft/Pulley Assembly.
6. Loosen the set screw securing the Machine Key to the Crankshaft/Pulley Assembly.
7. Slide the Right Crankarm off the Crankshaft/Pulley Assembly.
8. Install the new Right Crankarm in reverse order.